

**AMENDMENTS TO THE CLAIMS WITH MARKINGS TO SHOW CHANGES  
MADE, AND LISTING OF ALL CLAIMS WITH PROPER IDENTIFIERS**

1. (Currently amended) A [[Calibration]] calibration device for calibrating extruded continuous profiles, in particular tubes, comprising:  
a plurality of segment rings which are disposed behind one another and include individual segments (18, 18', 18'') and whose inner surface jointly define a calibrating opening, wherein segments (18, 18', 18'') disposed behind one another are combined to a segment block [[(16)]], and the individual segments (18, 18', 18'') of each segment block [[(16)]] are arranged on a support structure [[(30, 30')]],  
a housing for receiving the segment blocks (16) are received in substantial circular manner in a housing (12, 14) such that axially adjacent segments (18, 18', 18'') partially overlap in each position in circumferential direction, and  
at least one mounting and operating device connected to each support structure (30, 30') is connected with at least one mounting and operating device (20, 20') which restrains to restrain the individual segment blocks [[(16)]], associated to a respective support structure [[(30, 30')]], in the housing [[(12, 14)]], and enables to enable an adjustment of each individual segment block [[(16)]] in radial direction, characterized in that wherein each mounting and operating device (20, 20') is made of two parts, wherein with a first part (42, 60) is connected with the support structure [[(30, 30')]], and a second part (40, 62) is received in the housing [[(12, 14)]], and wherein both parts of the mounting and operating device are detachably connected with one another in a separable manner.

2. (Currently amended) The Calibration calibration device according to claim 1, ~~characterized in that wherein~~ the mounting and operating device ~~[(20, 20')]]~~ is constructed as spindle drive~~[], wherein]]~~ ~~which includes~~ a spindle ~~(20, 20')~~ ~~with having~~ an outer thread portion ~~being and~~ arranged on the support structure ~~(30, 30')~~, and ~~a gear nut interacting with the outer~~ thread portion ~~interacts with a gear nut (22) which is and~~ rotatably driven via a further drive element, ~~and wherein the said~~ spindle ~~(20, 20')~~ is ~~being~~ made of two parts, with a first part ~~(42, 60)~~ ~~which is~~ connected to the support structure ~~[(30, 30')]]~~, and a second part ~~(40, 62)~~ ~~which includes~~ ~~formed with~~ the outer thread portion.
3. (Currently amended) The Calibration calibration device according to claim 2, ~~characterized in that wherein~~ the second part ~~[(40)]~~ of the spindle~~[],]]~~ ~~is~~ received in the housing ~~[(12, 14), is]]~~ ~~and~~ configured in the form of a rod provided with ~~[(an)]~~ said outer thread portion.
4. (Currently amended) The Calibration calibration device according to claim 2 or 3, ~~characterized in that wherein~~ the support structure ~~[(30, 30')]]~~ for the individual segments ~~[(18, 18', 18"')]]~~ of a segment block ~~[(16)]~~ includes at least one rod ~~[(52, 54)]~~ on which the individual segments ~~[(18, 18', 18"')]]~~ are lined up, ~~and the said~~ rod ~~(52, 54)~~ is received in a bore ~~[(46)]~~ of the first part of the spindle ~~[(42, 60)]~~.
5. (Currently amended) The Calibration calibration device according to one of the claims ~~claim 2 to 4, characterized in that further comprising a second~~ said spindle, ~~wherein the two spindles (20, 20')~~ are provided which are disposed on the support structure ~~[(16)]~~ in axially offset relationship.

6. (Currently amended) The Calibration calibration device according to claim 2, ~~characterized in that~~ wherein the spindle [(20')] includes a first spindle mounting [(60)] and a spindle rod, wherein the spindle mounting [(60)] is connected to the support structure and the spindle rod is received at substantial precision fit in a spindle sleeve [(62)] provided with an outer thread, and wherein [(the spindle rod,)] the spindle mounting [(60)] and the spindle sleeve [(62)] are securable relative to one another.
7. (Currently amended) The Calibration calibration device according to claim 6, ~~characterized in that a thread is provided on the end of~~ wherein the spindle rod has ~~an~~ a threaded end in opposition to the support structure [(30, 30')], ~~and the~~ the said spindle sleeve (62) is securable in relation to the spindle rod by threadably engaging a nut [(64)] upon the ~~thread~~ threaded end of the spindle rod.